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SECURITY INFORMATION

PLOVISIONAL HAT MALIC TICT REPORT

P THOL UM IN THE SOVIET BLOC

# REFILITING PRODUCTION OF P TROL UM IN THE EUROPEAN SATELLIT S

CIA/RR PR-17 (IL-D)

25 June 1952

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## Note

The data and conclusions in this report do not necessarily represent the final position of ORR and should be regarded as provisional only and subject to revision; Additional data or comments which may be available to the user are solicited.

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CENTRAL INTELLIGENCE AGENCY

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#### FOREWORD

patroleum in the Soviet Bloc. The entire series is intended to cover all phases of petroleum, natural gas, and synthetic liquid fuels in the Soviet Bloc. These reports are presented as an intermediate step in consolidating particent intelligence on the subject and not as a finished study. In the consolidation of the available information, various reports and documents representing research by other intelligence agencies were utilized along with the results of research and analysis by nembers of the staff of CIA.

It is intended that this series of reports will serve the following purposes:

- a. Represent a base for contributions and additions by CIA and other agencies actively interested in patroleum intelligence.
- b. Facilitate the selection of the specific and detailed gaps in intelligence warranting priority attention.
- c. Provide the basis for a broad study on petroleum in the Soviet

  Rloc and various studies directed toward specific critical problems,



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CIA/RR PR-17 (II-D) (ORR Project 6-52)

SECURITY INFORMATION

IL-D

# REPINERY PRODUCTION OF PETROLEUM IN THE EUROPEAN SATELLITES

#### Summary

There is around 10 million tons of refinery capacity available in the European Satellites, more than enough to process the crude oil produced. Most of it is old and badly in need of repair, and only 1.5 million tons is the mal cracking. There are no facilities for the production of such specialized products as high octane aviation gasoline and aviation lubricants from crude oil. However, Rumania, Austria and Hungary produce from 150,000 to 210,000 tons of straight run aviation gasoline annually. The potential output of this gasoline from the crude oil of those countries is considerably larger - 310,000 to 450,000 tons a year. Appendix A describes the method for arriving at this potential.

There are numerous reports of expansion and modernization in all of the Satellites but there is no detailed information on the extent and type. Some of the construction is actually a relocation of refineries closer to the crude oil sources to relieve transportation. Also, some is the removal of facilities from one existing plant to another to increase the efficiency of operation. There is considerable evidence that the new equipment being installed does not include catalytic cracking or high grade lubricants facilities.

For the purpose of this report in the projection of production into the future the Satellite area is treated as a unit. As the refinery capacity appreciably exceeds crude production the total products produced by individual countries may fluctuate according to choice of refining location. However, the output of total products for the Satellites, as a unit, will be subject only to gradual change. With the exception of high octane aviation gasoline (which is not produced from crude in the Satellites) the general refining familities are sufficiently flexible to produce the balance of individual products desired. Therefore in forecasting future production it is preferable to estimate total products rather than to present a breakdown of individual products. In estimate of former production it is practical to present the output of the individual products.

From the nearly 6.6 million tons of crude oil produced in the European Satellites in 1949, an estimated 5.7 million tons of products were obtained. It is expected that as the result of increased crude output production of

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petroleum will rise and, during 1953, nearly 9.7 million tons will be produced.

The following table shows the estimated quantities of products that can be obtained from the crude oil produced in the area.

Product Interest of from Indianana amade

1952

1st Half 1953

| A TOURCE . O CONTRAL A FORE I MILEGINOUS CRIME |                      |  |  |  |  |  |  |  |  |
|--|----------------------|--|--|--|--|--|--|--|--|
|  | Thousand Metric Tons |  |  |  |  |  |  |  |  |
| 1949   | 5,726                |  |  |  |  |  |  |  |  |
| 1950   | 6,273                |  |  |  |  |  |  |  |  |
| 1951   | 8,165                |  |  |  |  |  |  |  |  |

8,965

4,828

The total potential product availability from indigenous crude in the European Satellite area is larger than the sum of the refinery outputs in the individual countries. All of the crude oil produced is not refined in the area. There are small quantities of Austrian and Albania petroleum exported to the USSR for processing, and about 100,000 metric tons were sent during the last four months of 1951 to the Soviet Zone of Germany to be utilized by the synthetic liquid fuel plants. The petroleum product production from this 100,000 tons is included in the synthetic output reported in Section II—E. The quantity of crude oil refined in each of the countries does not necessarily equal that produced, since consideration has been given to the novement of crude oil within the European Satellite area.

Fatimates of product potential and refinery output are based on an availability factor of about 87 percent from the well-head to the consumer. This assumes approximately 1 percent constration at the field, 2 percent physical loss and waste between the field and the refinery, 8 percent weight loss in refining, 1 percent waste in refining, and 2 percent distribution loss from the refinery to the consumer.

#### 1. Rumania.

Rumanian refining capacity, concentrated around Ploesti, has always been larger than the amount of crude oil available. Processing facilities were estimated to have an original capacity in excess of 10 million tons annually. Present capacity, reduced by bomb damage, dismantling, cannibalization, and deterioration of equipment, probably does not exceed 7 to 8 million tons, a total still in excess of crude production. (Appendix B)

Since the end of World War II at least seven of the sixteen most important refineries have been closed, 1/\* reportedly because of

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#### S-E-C-R-E-T

insufficient supplies of crude oil and the poor condition of the equipment. Only five of the operating refineries have thermal cracking facilities, and these facilities were reported to have been shut down in June 1950. Estimated output of the present refineries for 1950 and 1951 is shown below:

Rumania Estimated Production of Petroleum Products

|                          | Thouser | n lietric Tons |
|--------------------------|---------|----------------|
| Froduct .                | 1950    | 1951           |
| Aviation Gesoline        | 110     | 145            |
| Motor Gasolino           | 876     | 1,145          |
| Kerosene                 | 508     | 660            |
| Dicsel oil               | 628     | 820            |
| Mazut                    | 1,108   | 1,440          |
| Fuel oil and distillates | 436     | 5 <b>7</b> 0   |
| Lubricants               | 12      | 20             |
| Residuals                | 92      | 120            |
| Others                   | 230     | 300            |
| TOTAL                    | 4,000   | 5,220          |

Despite recent efforts to obtain replacement and repair equipment and reported construction of new refineries, it is doubtful that there has been an appreciable increase in refinery capacity.

Specifically two refineries were reported under construction in Ibldavia, one in Darmanesti with equipment dismantled from the Tuchrrent Petrolblock refinery (throughput - 3,000 bbls/day), the other a crecking plant. Also Astra Remana reportedly had a large installation for the production of high octane aviation gasoline under construction at Ploesti.

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Straight run aviation gasoline with an actane number of 72.

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### 2. Austria

As in the case of Rumania, the Austrian refineries are badly in need of repair and modernization. All of them are in the vicinity of Vienna and under the control of the Soviets. Officially the Florids-dorf and Kagran refineries are operated by the Austrian government, but, since they are dependent on Soviet allocation of crude oil, their operation is indirectly controlled by the Soviet occupation authorities. The distribution of the output of all of the refineries is made by the SIW.

Austria has a large refining capacity (Appendix B, and efforts are being made to increase it to handle more of the excess crude production. The Rossbierbaum, Lobau and Nova Schwechat are reportedly being expanded and being prepared for the production of high octane aviation casoline. However, it is assumed that so far only straight run aviation gasoline has been produced since there is only thermal or cking equipment at these refineries now.

All of the crude produced in Austria is not refined locally.

In 1950 and 1951 considerable quantities of crude il were sent to the wist Zone of Germany, Hungary, Poland and Czechoslovakia, with small amounts to the USSR.

The estimated output of all of the refineries in 1950 and 1951 is as follows:

Austrie

Estimated Refinory Production

| The state of the s | Tho   | Erund Motric Tons |
|--|-------|-------------------|
| Froduct  | 1950  | 1951              |
| Aviation Gasolino  | 2,4   | 26                |
| Motor Gesoline   | 104   | 110               |
| Kercsene   | 153   | 164               |
| Diesel 011   | 344   | 370               |
| Fuel Oil   | 535   | 575               |
| Lubricants   | 103   | 110               |
| Others   | 13    | 15                |
| TOTAL  | 1,275 | 1,370             |

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#### 3. Ringary,

The refineries in Hungary have an annual capacity of one million tons, sufficient to handle twice as much crude oil as is produced domestically. (Appendix B): All but the Holaj Refinery at Szony are pre-World War II plants that were expanded by the Gormans. The refinery at Szony, the largest and most modern, was started by the Gormans in 1944 and completed later by the Soviets. Although considerable war damage was sustained, the most important refineries either have been, or are being, reconstructed. Only one of the plants has cracking facilities and those are thermal,

Some crude oil was imported from Austria for refining in 1951 to enable Marcury to meet its export cormitments. It is estimated that 500,000 metric tens crude oil were refined in 1950 and that 590,000 tens was processed in 1951 yielding the following:

Hungary

7/
Estimated Production of Petroleum Products

| ACCORDER TO THE STATE OF THE ST | Thousend   | Metric Tons_ |
|--|------------|--------------|
| Product  | 1950       | <u>1.951</u> |
| Aviation Gasoline  | 16 .       | 19           |
| Motor Gasoline   | 124        | 146          |
| Kerosene   | 90         | 106          |
| Diesel Oil and Other Disti   | 111ates 80 | 94.          |
| Fuel Oil   | 110        | 130          |
| Lubricants   | 10         | 12           |
| Other  | 5          | 6            |
| TOTAL  | 435        | <b>51</b> 3  |

#### 4. Czechoslovakia,

In 1936 Czechoslovekia had 13 crude oil refineries with a maximum annual capacity of about 900,000 tons. In 1948 only five of these, with a total annual capacity of 440,000 tons, were in operation,

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<sup>·</sup> Straight run aviation gasoline only is produced.

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(Appendix B) The refinery at Bratislava is being expended to a capacity of 200,000 metric tons a year, and it has also been reported that the Pardubles refinery is in the process of expansion.

The insufficiency and poor quality of the denostic crude oil make it necessary for Czechoslovakia to import charge stock for its refineries. It has been estimated that in 1950 and 1951 imports of caude oil and mazut amounted to 200,000 and 360,000 tons. From this and local crude the estimated recovery is as follows:

Czochoslovakia

Estimated Refinery Productions

|                              | Thousar    | nd Metric Tons |
|------------------------------|------------|----------------|
| Product                      | 1950       | 1951           |
| Notor Gasoline               | . 7        | 30             |
| Kerosene                     | 9          | 15             |
| Diesel and other Distillates | 36         | 60             |
| Fuel. 011                    | 26         | 50             |
| Lubric: nts                  | <b>6</b> 6 | 140            |
| Others                       | 49         | 80             |
| TOTAL                        | 213        | 355            |

#### 5. Poland

At the time of the boundary changes at the close of World Wer II, Poland lost its three largest and most modern refineries, which are located in Drohobycz. There remain in Poland five operating refineries with a total annual capacity in 1948 of less than 400,000, tons plus a number of small ones which are not in operation. The individual capacities of the producing plants are shown in Appendix B. Since the refinery at Trackinia was reportedly being rebuilt to have a capacity of 200,000 metric tons, total current capacity is probably about 500,000 tons a year.

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Approximately 200,000 metric tons of crude oil are imported annually for these refineries. The estimated output of refined products is given in the following table.

Poland
Estimated Production of Roffined Products

| Control to the control of the contro | Thor | sand letric Tons |
|--|------|------------------|
| Product  | 1950 | 1951             |
| Notor Gasolino   | 94   | 100              |
| Kerosone   | 52   | 56               |
| Gos and Light Oils   | 68   | 73               |
| Lubricants   | 65   | 69               |
| Others   | 35   | 37               |
| TOTAL  | 314  | 335              |

# 6. Albania,

In addition to the refineries in the foregoing countries, Albania has two small plants in the vicinity of Kucove with a combined capacity of about 50,000 tens annually. Little is known of the actual output except that it is around 40,000 tens a year, of which 30 percent is 50-Octane gosoline, diesel oil, and naphtha, and the remainder heavy fuel oil and bitumen. A number of reports have been received on the construction of a modern refinery with a capacity of 150,000 tens a year. The equipment is to come from the USER, and the completion of the refinery by 1952 is planued.

## 7. Bulgaria,

There are three small topping plants with a combined annual capacity of 60,000 tons in Bulgaria at Ruse on the Danube River. Before forld War II, the output was approximately 25 percent gasoline, 12.5 percent each kerosone and oil, and 50 percent residue which was used as a low-grade fuel oil. The refineries have not operated since World War II.

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# 8. Soviet Zone of Germany

Approximately 120,000 tons of Austrian crude oil are shipped each year to three small crude oil refineries in the Soviet Zone of Germany where it is processed into lubricants, plus small quantities of gasoline, diesel oil, and fuel oil, The most important of these is the Luctzhonderf, near Merseburg, which has facilities for refining crude oil in addition to a Fischer-Trepsch plant. The other two are much smaller and are located at Klaffenbach and Merrenleite. Together, the three plants produced nearly 65,000 tons of lubricants in 1950. In addition, during the last four months of 1951, it was reported that Austrian crude oil was sent to the Leuna and Boehlen synthetic refineries for processing.

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Tresidant solder

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#### APPUIDIX A

# POTENTIAL AVIATION GASOLINE BASE STOCK

In order to estimate the maximum potential of straight run aviation applies base stock that could be obtained from the crude oil produced in Austria, languary and Rumania, a survey was made of the average analysis of the crudes in the countries. It was found that in the case of Austria, the average straight run gasoline y'eld was less than 5 percent, about one-fifth to one-sixth of the normal from a good paraffin base crude. It was, therefore, assumed that the yield of straight run aviation gasoline base stock was no more than 2 percent by volume, compared with a normal of 8 - 10 percent.

Itungarian and Ruxmian crudes have a much higher yield of straight run gasoline ranging from 67 to 72 octane number. As a result, it was assumed that the potential yield of good quality aviation gasoline base stock would be closer to normal. However, because of the low efficiency of operation of some of the refineries in Hungary and Rumania, the yield was estimated to be 6 percent and 7 percent by volume respectively.

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The potential straight run aviation gasoline base stock from crude oil produced in these three countries is about twice the actual production. The relationship of the estimated potential to production is shown below for the years 1950 through 1953. The projected production is estimated on the basis of past performance.

Austria, Hundary, Rumania Straight Run Aviation Gasoline Base Stock

| Alphabat annya a managanaga da managanaga da managa da m | Thouse    | n Metri <sup>c Tons</sup> |
|--|-----------|---------------------------|
|  | Potential | Production                |
| 1950   | 316       | 150                       |
| 1951   | 409       | 190                       |
| 1952   | 430       | 200                       |
| 1953   | 452       | 210                       |

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### APPRIDIX B

## PRINCIPAL OF FATING REFINERIES AND CAPACITIES

| The Mark No. of the Section of the S | on success store in the sign with the more than the success of the sign of the | antikula navinna kalada dilika jila jila jila jila jila jila jila jil | Lleti        | ric Tons     |
|--|--|---|--------------|--------------|
| Country  | Name   | Location  | Distillation | Cracking     |
| Rumania 11/  | Concordia-Vega   | Ploesti   | 1,000,000    | 195,000      |
| · STATE  | Romana-Americana   | Teleajen  | 750,000      | 280,000      |
|  | Steama-Romana  | Campina   | 600,000      | 4/           |
|  | Creditul Minier  | Brazi   | 275,000      | 110,000      |
|  | Astra Romana-Phoenix   |   | •            |              |
|  | Orion  | Pioesti   | 2,000,000    | 500,000      |
|  | Colombia   | Pipesti   | 500,000      | 215,000      |
|  | Petrol Block-Unirea  | Ploesti   | 700,000      | a/           |
|  | lbinesti   | Moinesti  | 300,000      | चेत्र्य<br>क |
|  | Dermanesti   | Darmanesti  | 300,000      | 43           |
| Austria 12/  | Nova Schwechat   | Nr. Vienna  | 390,000      | 144,000      |
| - 100  | Moosbierbaum   | te to   | 300,000      | 90,000       |
|  | Korneuberg   | ti q  | 300,000      | -            |
|  | Lobau  | Th is   | 300,000      | a/           |
|  | Floridsdorf  | to to   | 380,000      |              |
|  | Vosendorf  | ty ty   | 130,000      | wa           |
|  | Kagran   | t) (s   | 150,000      | ça           |
| Hungary 13/  | Molaj  | Szony   | 300,000      | 463          |
| G  | Vacuum   | Almasfuzito   | 200,000      | <b>1508</b>  |
|  | Shell-Koolaj   | Csepel Island   | 200,000      |              |
|  | Magyar-Mydro-Benzin Peti   |   | 150,000      | 30,000       |
|  | llagyar  | Budapest  | 60,000       |              |
| •  | Fanto  | Budepest  | 60,000       | E3           |
|  | Szcreg   | Szoreg (Szeged)   | 20,000       | 200          |
|  | Nyirbogdany  | llyirbogdany  | 20,000       |              |
| Czechoslovakia   | 14/ Apollo   | Bretislava  | 80,000       | 50,000       |
|  | Fanto  | Pardubice   | 80,000       |              |
|  | State Refinery   | Dubove  | 80,000       |              |
| *  | Vacuum   | Kelin   | 90,000       |              |
|  | Privoz   | Moraveka-Ostrava  | 60,000       | <b>F</b>     |
| Poland 15/   |  | Czechowici  | 80,000       | 13,500       |
| 1  |  | Jaslo   | 75,000       | 20 30 00     |
|  |  | Trzebinia   | 75,000       | (3)          |
|  |  | Glinik-Mariompols   |              | un           |
|  |  | Jedlicze  | 60,000       | •=>          |
|  |  | •   |              |              |

a. Some of this capacity is probably thermal cracking.



